

Work Order ID 93728

\*93728\*

Page 1

December 5, 2012 1:46:17 PM

Item ID: 647.9613

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: RH Aft Wiper Deflector

Start Date: 11/26/12 Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals:

Process Plan: CL

Date: 12/12/05 Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Work Center ID	Description	Setup/Run Hours	Accept Qty	Reject Qty	Reject Number	Disp. Stamp
----------------	-------------	-----------------	------------	------------	---------------	-------------

Draw Nbr

Revision Nbr

647.9600

N/C

100

0.00

\*100\*

Bandsaw

Memo

0.00

Jeaspa Bandsaw

CUT AT 7.25" LONG

12-12-19

9

110

0.00

\*110\*

Outsource5

Memo

0.00

Outsource process - Machining

ISSUE P/O: 18599  
POSSIBLE SUPPLIER: ARCHER PRECISION

Certificate of conformaty required

12-6-12

115

Receive & Inspect for Damage & Mat'l Certs

0.00

\*115\*

Packaging

Memo

0.00

Packaging

12-3-12

NCR: ☒ Yes ☐ No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA *for* Date: 13/07/10QA Closed: *OK* Date: 13/6/17

Work Order: 93720				DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. 647-9613				Rework <input type="checkbox"/>		Skid-tube <input type="checkbox"/>		Crosstube <input type="checkbox"/>		Water Jet <input type="checkbox"/>		Engineering <input type="checkbox"/>	
NCR No. 13-2733				Scrap <input checked="" type="checkbox"/>		Machining <input type="checkbox"/>		Small Fab <input type="checkbox"/>		Prod. Eng. Coord. <input type="checkbox"/>		Quality <input type="checkbox"/>	
				Use-as-is <input type="checkbox"/>		Thermoforming <input type="checkbox"/>		Finishing <input type="checkbox"/>		Rec/Store/Packaging <input type="checkbox"/>		Other <input type="checkbox"/>	
				Work Order Update <input type="checkbox"/>		Large Fab <input type="checkbox"/>		Composite <input type="checkbox"/>		Supplier <input checked="" type="checkbox"/>			
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector				
Doc/Data				Qty x2 Parts Returned to Dist from supplier with Defects.	DAS 15 Q72042 13/04/01	Pl - has a cut out in Bottom Surface of Parts SCRAP	<i>[Signature]</i> 13/04/01	<i>[Signature]</i> 13/04/01	DAS 16 Q72042 13/04/01				
Equip/Tooling						Pl material "Bent". "Failed" found a crack after machining SCRAP + DQM							
Operator						inform Suppl. of issue							
Material						ATG or Archon?							
Setup													
Other													
Process													
Supplier													
Training													
Unapproved													

FAULT CATEGORY									
Landing Gear			General						
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain	<input type="checkbox"/> Ovalized	<input type="checkbox"/> Pressure/Forced					
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Temperature/Cure					
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete	<input type="checkbox"/> Part Incorrect	<input type="checkbox"/> Weld					
<input type="checkbox"/> Crushed/Crimped.	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Wrong Stock Pulled					
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance	<input type="checkbox"/> Part Moved						
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Positioned Wrong						
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread	<input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Other					
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset							
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration							
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence							
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions							

**Work Order ID 93728****\*93728\***

Page 2

December 5, 2012 1:46:17 PM

Item ID: 647.9613

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: RH Aft Wiper Deflector

Start Date: 11/26/12 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Seqen. ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool # Part Code Accept Qty Reject Qty Reject Number Insp. Stamp

117

QC6- Inspect dimensions to drawing

0.00

**\*117\***

QC

Memo

0.00

13.4.1

Quality Control

7  
~~13.4.1~~

118

0.00

**\*118\***

HandFinish

Memo

0.00

Hand Finishing

REMOVE ALL PART MARKINGS

7 161342

120

0.00

**\*120\***

Outsource4

Memo

0.00

Outsource process - Anodize

HARD ANODIZE IAW MIL-A-8625 TYPE 3  
COLOUR BLACK

310: 19493

CL 13/04/04 (7)

NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____				<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b>  <div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </div> <div>           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/>            Other <input type="checkbox"/> </div> </div>								
<b>Root Cause</b>	<b>Date</b>	<b>Step</b>	<b>Qty</b>	<b>Description of work order update or Non-conformance</b>	<b>Initial Chief Eng</b>	<b>Action Description</b>	<b>Sign &amp; Date</b>	<b>Verification</b>	<b>QC Inspector</b>					
Doc/Data <input type="checkbox"/>														
Equip/Tooling <input type="checkbox"/>														
Operator <input type="checkbox"/>														
Material <input type="checkbox"/>														
Setup <input type="checkbox"/>														
Other <input type="checkbox"/>														
Process <input type="checkbox"/>														
Supplier <input type="checkbox"/>														
Training <input type="checkbox"/>														
Unapproved <input type="checkbox"/>														
<b>FAULT CATEGORY</b>														
<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%; vertical-align: top; padding: 5px;"> <b>Landing Gear</b>  <input type="checkbox"/> Bending  <input type="checkbox"/> Centre Not Concentric to O/S  <input type="checkbox"/> Cracks  <input type="checkbox"/> Crushed/Crimped  <input type="checkbox"/> Cuffs  <input type="checkbox"/> Heat Treat  <input type="checkbox"/> Inspection Strip in Tube  <input type="checkbox"/> Ripples in Bend  <input type="checkbox"/> Torque Waves in Extrusion  <input type="checkbox"/> Turning Sequence  <input type="checkbox"/> Wave/Twist in Tube         </td> <td style="width: 33%; vertical-align: top; padding: 5px;"> <b>General</b>  <input type="checkbox"/> Bend  <input type="checkbox"/> BOM/Route  <input type="checkbox"/> Broken/Damaged  <input type="checkbox"/> Burrs  <input type="checkbox"/> Contamination  <input type="checkbox"/> Countersink  <input type="checkbox"/> Cut Too Short  <input type="checkbox"/> Drill Holes  <input type="checkbox"/> Drawing  <input type="checkbox"/> Finish  <input type="checkbox"/> Folio         </td> <td style="width: 33%; vertical-align: top; padding: 5px;"> <input type="checkbox"/> Grain  <input type="checkbox"/> Hardware  <input type="checkbox"/> Inspection Incomplete  <input type="checkbox"/> Instructions Incomplete/Unclear  <input type="checkbox"/> Maintenance  <input type="checkbox"/> Mislabeled  <input type="checkbox"/> Misread  <input type="checkbox"/> Offset  <input type="checkbox"/> Out of Calibration  <input type="checkbox"/> Out of Sequence  <input type="checkbox"/> Outside Dimensions         </td> <td style="width: 33%; vertical-align: top; padding: 5px;"> <input type="checkbox"/> Ovalized  <input type="checkbox"/> Over/Under tolerance  <input type="checkbox"/> Part Incorrect  <input type="checkbox"/> Part Lost/Missing  <input type="checkbox"/> Part Moved  <input type="checkbox"/> Positioned Wrong  <input type="checkbox"/> Power Loss/Surge         </td> <td style="width: 33%; vertical-align: top; padding: 5px;"> <input type="checkbox"/> Pressure/Forced  <input type="checkbox"/> Temperature/Cure  <input type="checkbox"/> Weld  <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other         </td> </tr> </table>										<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# Work Order ID 93728

\*93728\*

Page 3

December 5, 2012 1:46:17 PM

Item ID: 647.9613

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: RH Aft Wiper Deflector

Start Date: 11/26/12 Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Receive & Inspect for Damage & Mat'l Certs

0.00

\*130\*

Packaging

Memo

0.00

Packaging

\*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV\*\*\*

12/5/13 (7)

140

QC5- Inspect part completeness to step on W/O

0.00

\*140\*

QC

Memo

0.00

Quality Control

13 S.B

7

150

Spray Painting per QSI005 4.2

0.00

\*150\*

SprayPaint

Memo

0.00

Spray Painting

PRIME AS PER DWG NOTE #2

125452

7 0 0 AB 13-6-1

NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____				<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%; border: none;"> <tr> <td style="width: 25%;">Skid-tube <input type="checkbox"/></td> <td style="width: 25%;">Crosstube <input type="checkbox"/></td> <td style="width: 25%;">Water Jet <input type="checkbox"/></td> <td style="width: 25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Doc/Data <input type="checkbox"/>																											
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# Work Order ID 93728

\*93728\*

Page 4

December 5, 2012 1:46:17 PM

Item ID: 647.9613

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: RH Aft Wiper Deflector

Start Date: 11/26/12 Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start \*NR1\*

QC: Date:

SPC (Y/N): Date:

Stop \*NR2\*

Sequence /  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC14- Inspect Spray Paint

0.00

\*160\*

QC

Memo

0.00

Quality Control

8/13/06/06

(X7)

170

Identify as per dwg & Stock Location: ST437

0.00

\*170\*

Packaging

Memo

0.00

Packaging

7x 11.11.13-06-6  
SP

190

QC21- Final Inspection - Work Order Release

0.00

\*190\*

QC

Memo

0.00

Quality Control

MW 13-06-12

CL 13/06/11

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____				<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b>  <div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </div> <div>           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/>            Other <input type="checkbox"/> </div> </div>						
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector			
Doc/Data <input type="checkbox"/>												
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# Picklist Print

December 5, 2012 1:46:17 PM

Page 1

Work Order ID: 93728

Parent Item: 647.9613

Start Date: 11/26/12

Required Date: 12/14/12

Parent Item Name: RH Aft Wiper Deflector

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 12-11-19 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.9613P		Purchased	No				Each	0.0000		10		12/13/12	(9)
RH Aft Wiper Deflector												12/13/12	(9)
M7075T6B6.000X6.000		Purchased	No				f	0.0000		1.2851064			
7075-T6 BAR 6.000" X 6.000"													

M124030

5.6 12-12-19

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____				<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b>  <div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </div> <div>           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/>            Other <input type="checkbox"/> </div> </div>					
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Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

FAULT CATEGORY			
<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other

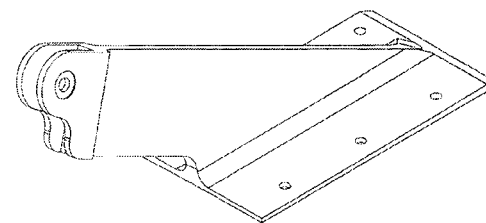
NOTES:

- UNCONFIDENTIAL

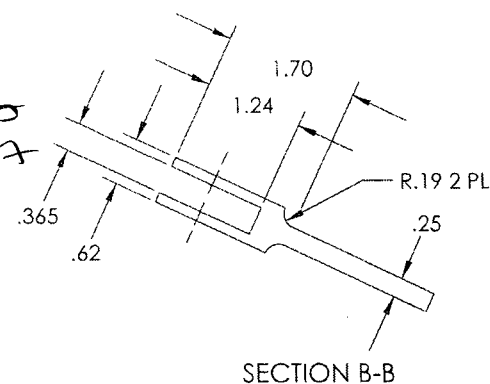
SUBJECT: \_\_\_\_\_

W. J. ...  
W. J.

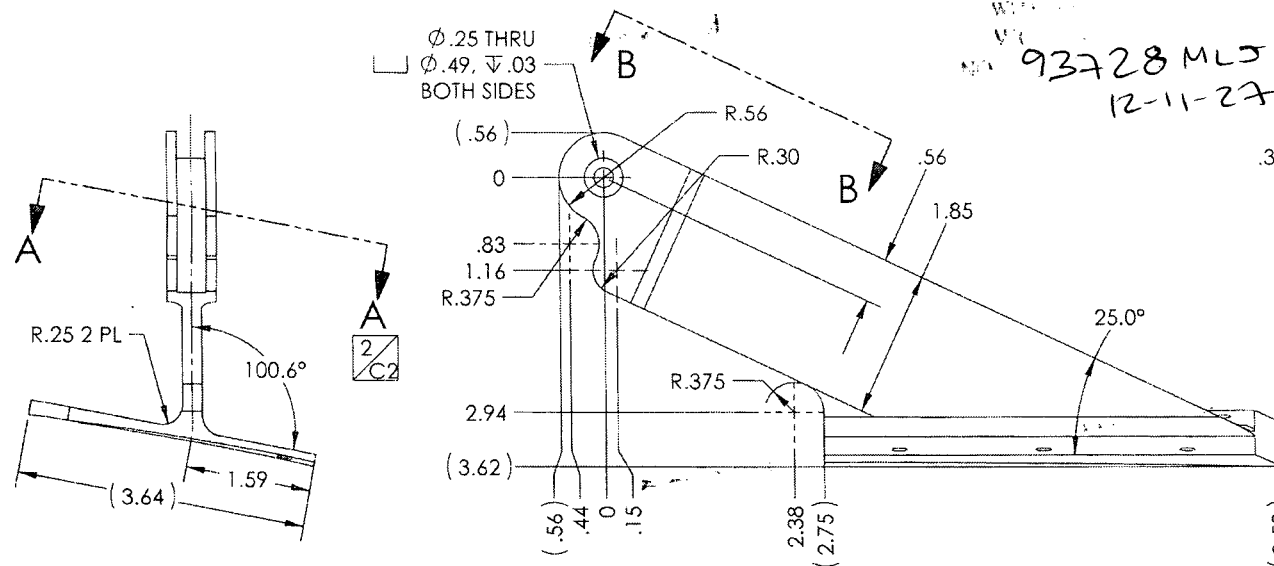
93728 MLJ  
12-11-27



647.9610 SHOWN  
647.9612 OPPOSITE



SECTION B-B

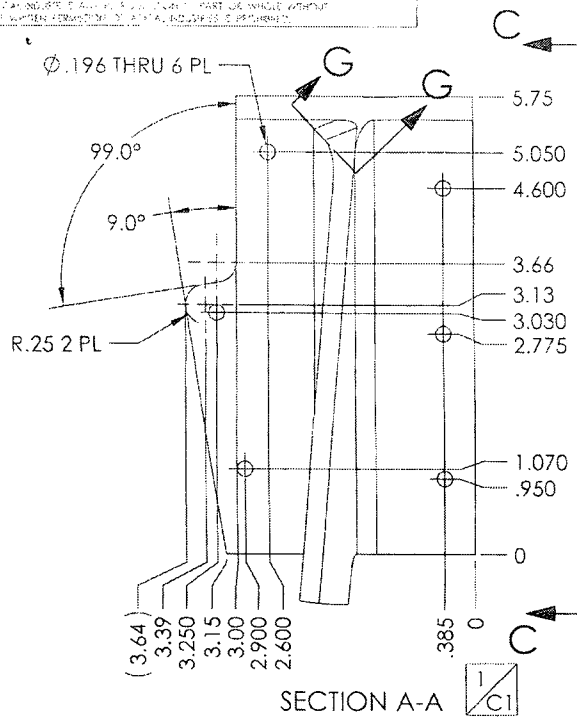


		267.9613	RH AFT WIPER DEFLECTOR			
		267.9612	RH FWD WIPER DEFLECTOR			
		267.9611	LH AFT WIPER DEFLECTOR			
1	1	267.9610	LH FWD WIPER DEFLECTOR			
	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.	
QTY		PARTS LIST				
NEXT ASSY (S)		APICAL INDUSTRIES				
267.8900		2638 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92036-3512 (760) 724-5300				
		WIPER DEFLECTOR				
		ORIGINAL DATE: 06-22-70 DRAWN BY: J. LACKSON CHECKED: P. BRAVO APPROVED: P. BRAVO DATE: 06-22-70 COMPANY: P. BRAVO 				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ± .003 4 PLACE DECIMALS ± .0010 6 PLACE DECIMALS ± .0005 1/16" ± .0031"				
DET	CAGE CODE	QWIG. M32	627.9600		REV	1
	07M25				INC	5
SCALE NONE				1 SHEET		

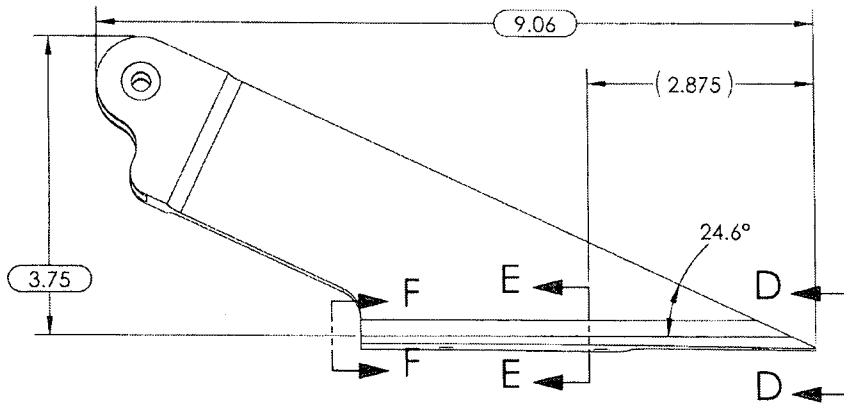
93728

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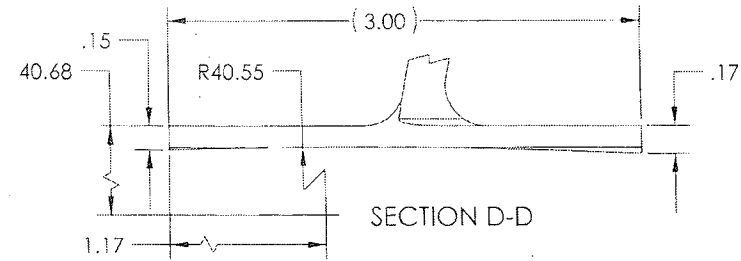
DATE	BY	APP'D



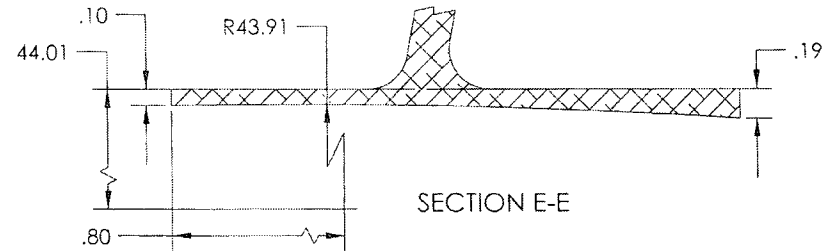
SECTION A-A



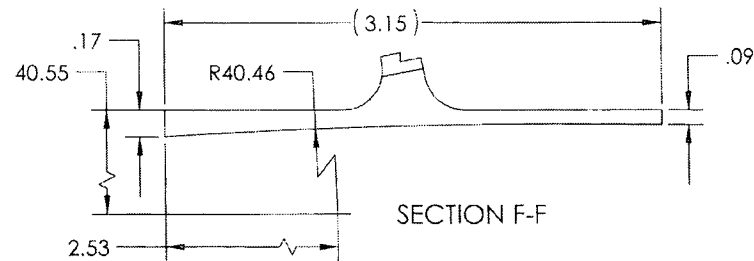
SECTION C-C  
ROTATED FOR CLARITY



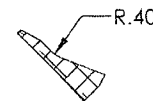
SECTION D-D



SECTION E-E



SECTION F-F



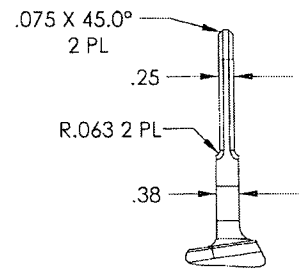
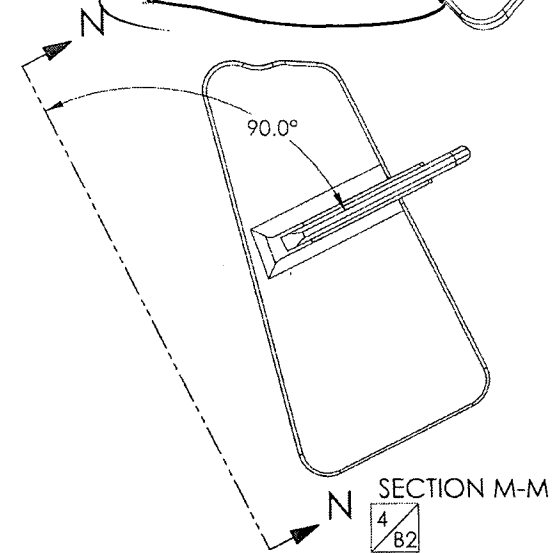
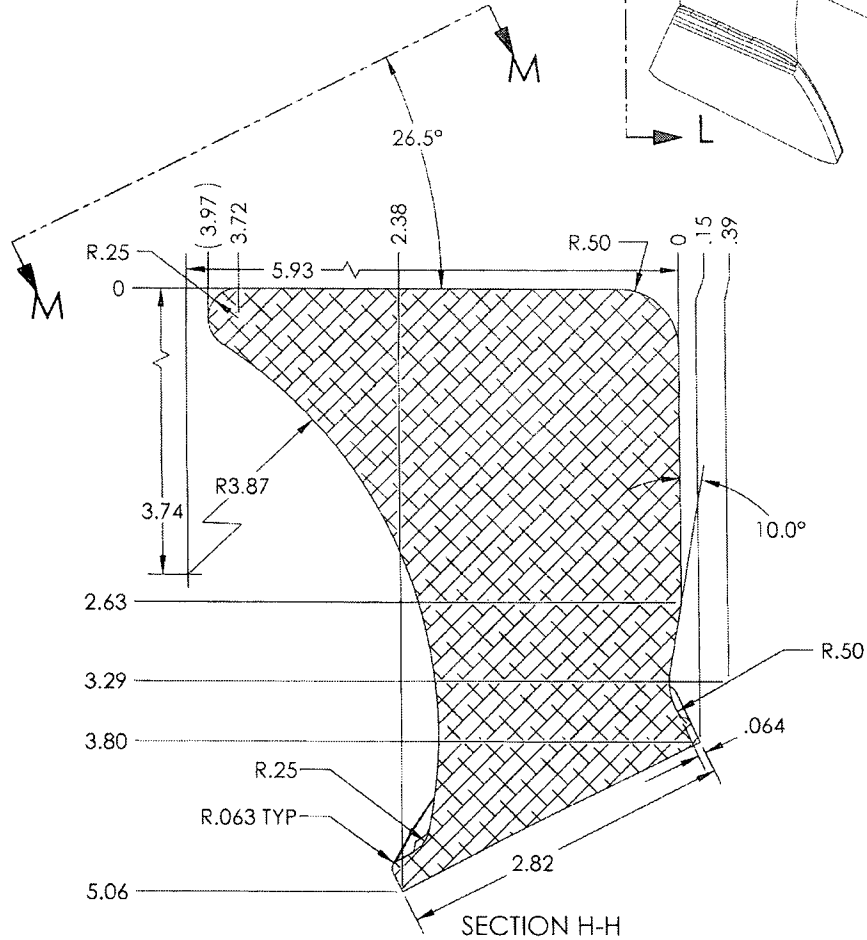
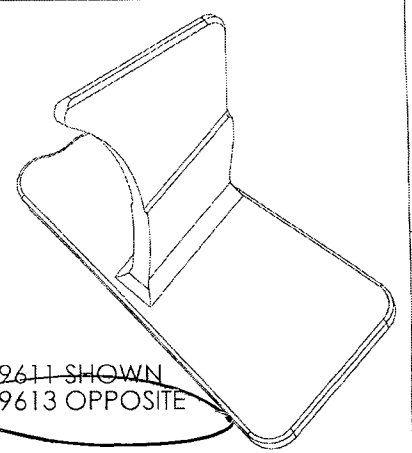
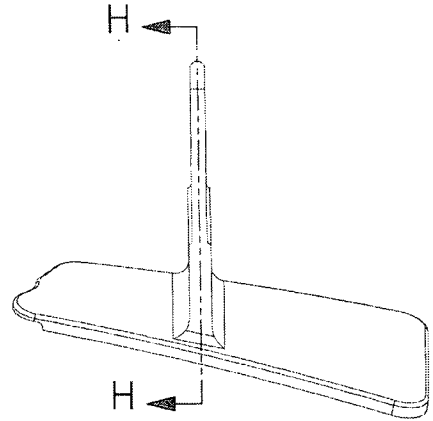
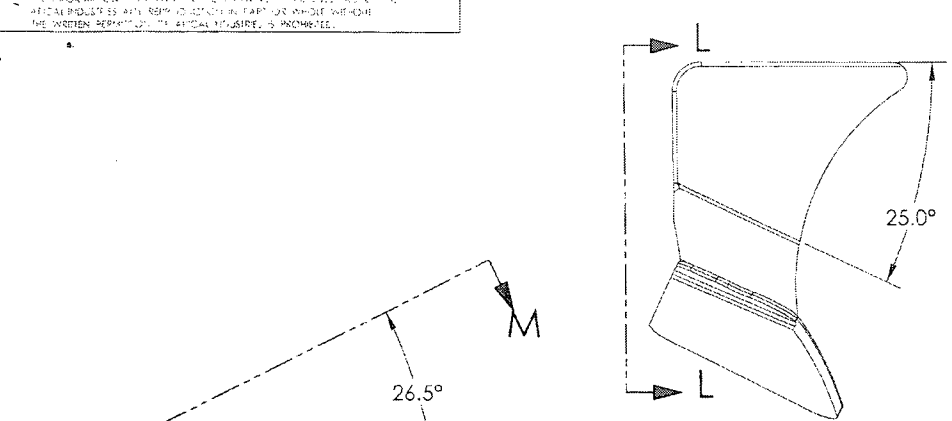
SECTION G-G

ORIGINAL DATE	APICAL INDUSTRIES		
DRAWN BY	2608 TEMPLE HEIGHTS DR.		
CHECKER	OCEANSIDE, CA. 92056-3512 (760)724-5300		
DRAWING APPROVAL	WIPER DEFLECTOR		
CONTRACT NO.	SCALE NONE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SHEET	2 OF 5	REV. N/C

93728

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REV	DESCRIPTION	DATE	APPROVED



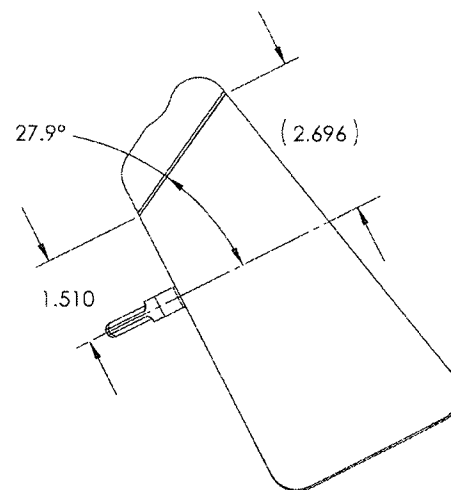
SECTION L-L

SECTION H-H

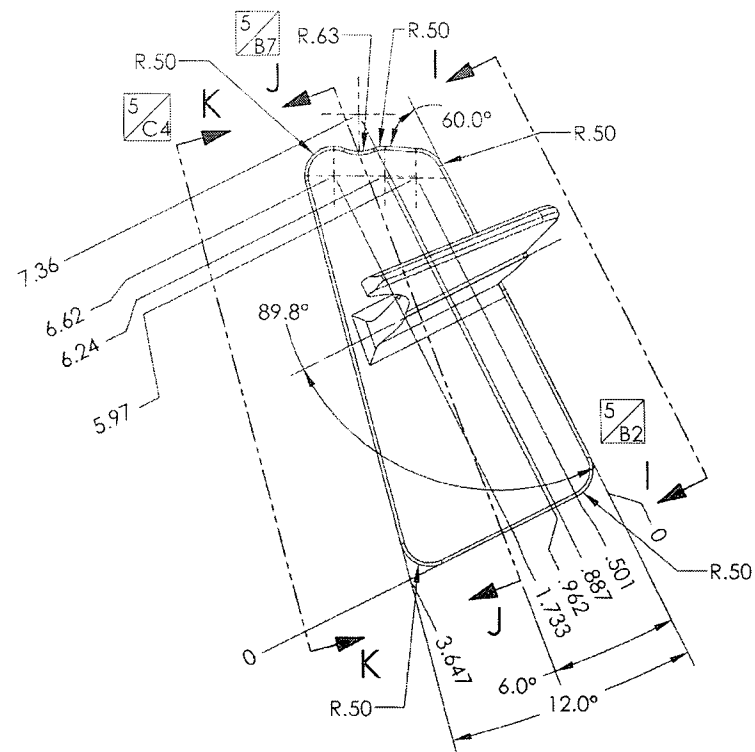
SECTION M-M  
4/B2

ORIGINAL DATE INCHES: 1/8"	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
DRAWN BY: CHECKER:	WIPER DEFLECTOR		
DRAWING APPROVAL:			
CONTRACT NO:			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SHEET B	DATE CODE 07M26	DWG. NO. 647.9600
SCALE: NONE	REV. N/C		SHEET 3 OF 5

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SECTION Q-Q



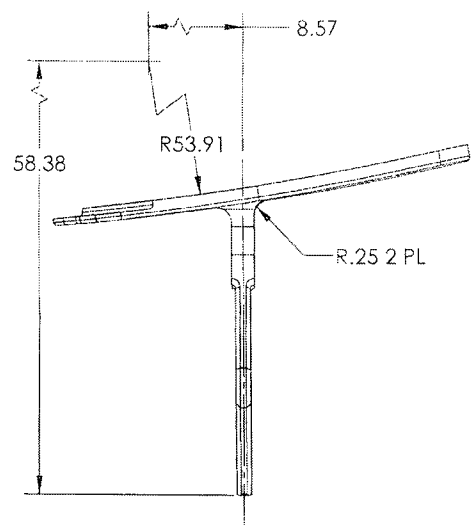
SECTION O-O

ORIGINAL DATE (M/D/YR)	APICAL INDUSTRIES		
DRAWN BY	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300		
CHECKED			
DRAWINGS APPROVAL			
CUSTOMER SPEC.	WIPER DEFLECTOR		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS & DIM ANGLES	SIZE	CAGE CODE	QTY REQ.
	B	07M76	647.9600
	SCALE NONE		REV. N/C
	SHEET		4 OF 5

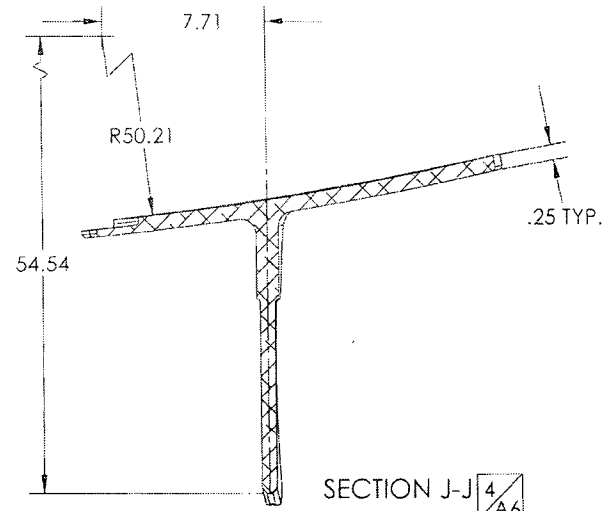
93728

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MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY  
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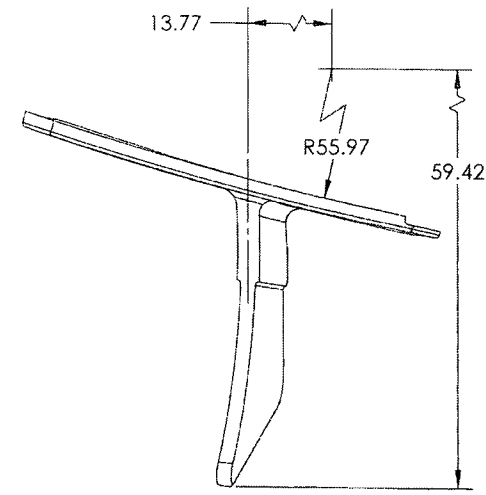
REV.	DESCRIPTION	DATE	APPROVED



SECTION I-I 4/B7



SECTION J-J 4/A6



SECTION K-K 4/B5

ORIGINAL DATE	04-25-00	APICAL INDUSTRIES	
DRAWN BY	J. JACKSON	2608 TEMPLE HEIGHTS DR.	
CHECKED BY	P. BRAVO	OCEANSIDE, CA. 92056-3512 (760)724-5300	
DESIGNED BY	P. BRAVO	WIPER DEFLECTOR	
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED		SEE	
DIMENSIONS ARE IN INCHES		CAGE CODE	
TOLERANCES ARE:		B	071226
2 PLACE DECIMALS ±.01		DWG. NO.	647.9600
3 PLACE DECIMALS ±.005		REV.	N/C
ANGLES ±.5°		SCALE	NONE
		SHEET	5 OF 5







2228 Gladwin Cres.  
Ottawa, Ont.  
K1B 4S6

Telephone (613) 899-2405  
Fax (613) 226-1719

## Certificate of Compliance

To:  
Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury Ont.  
K6A 1K7

Po Number	Part Number	Quantities
18599	647.9613	9

It is hereby certified that all articles mentioned above are in conformance with the requirements, specification and drawings as listed on customer purchase order number, 18599 issued by Dart Aerospace Inc.

Andrew Malcolm  
Inspector  
Archer Precision Inc.  
2228 Gladwin Cress.  
Ottawa, Ontario  
K1B 4S6



# Inspection Report

Customer Name

Dart Aerospace

QTY

10

DWG #

647.9600

REV.

N/C

Part Name

WIPER DEFLECTOR

Date

16/JAN/13

Lot#

Job #

674-4

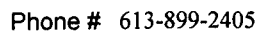
Page 1 of

Inspection Interval

Special Notes

Item #	DWG. Dim	Tolerance	Operator First Off	QA First		QA Final		2 3		4 5		6 7		8 9		10	
				A	R	A	R										
	Rev	N/C	/	/		/											
	MAT	ALUM	/	/		/											
	SUB	-															
	Deburr	YES	/	/		/											
1	25°	±1/2°	25°	/		/		PP		PP	PP		PP	PP		PP	
2	R.50	±.03	.50	/		/		.50		.50	.50		.50	.50		.50	
3	2.38	±.03	PP	/		/											
4	5.93	±.03	PP	/		/											
5	3.97	±.03	3.972	/		/		3.973		3.974	3.974		3.973	3.975		3.974	
6	R.25	±.03	.25	/		/		.25		.25	.25		.25	.25		.25	
7	R3.87	±.03	PP	/		/											
8	2.63	±.03	PP	/		/											
9	3.29	±.03	PP	/		/											
10	3.80	±.03	PP	/		/											
11	R.25	±.03	.25	/		/		PP		PP	PP		PP	PP		PP	
12	R.063	±.01	.063	/		/		PP		PP	PP		PP	PP		PP	
13	5.06	±.03	PP	/		/											
14	2.82	±.03	PP	/		/											
15	.064	±.01	PP	/		/											
16	R.50	±.03	.5	/		/											
17	10°	±1/2°	10	/		/											
18	.075X45°	±.01	.076	/		/		✓		✓	✓		✓	✓		✓	
19	.25	±.03	.25	/		/		.248		.249	.249		.248	.248		.248	
20	R.063	±.01	.063	/		/		✓		✓	✓		✓	✓		✓	
21	.38	±.03	.38	/		/		.379		.380	.379		.379	.379		.380	
22	.068	±.01	.068	/		/		✓		✓	✓		✓	✓		✓	

23	R.063	±.01	.063	/	/	/	/	/	/	/	/
24	27.9°	±1/2°	PP	/	/						/
25	1.510	±.01	PP	/	/						
26	R.50	±.03	.50	/	/	/	/	/	/	/	/
27	60°	±1/2°	60°	/	/	PP	PP PP	PP PP	PP PP	PP	
28	12°	±1/2°	12°	/	/	PP	PP PR	PP PP	PP PP	PP	
29	R.25	±.03	.25	/	/	/	/	/	/	/	/
30	.25	±.03	.25	/	/	.250	.251 .250	.241 .249	.25 .25	.251	



Date	Invoice #
3/26/2013	452

Ship To
Main Finished Goods Location Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7

P.O. No.	Ship	Via	FOB	Project
18599	3/26/2013	FedEx		

Qty	Item Code	Description
9	Sales	647.9613 HST (ON) on sales



A.T.G. Industries Inc.  
731, rue Industrielle Rd.  
PLATING DEPARTMENT  
Rockland, On K4K 1T2  
Canada

Ph: (613) 446-4544  
Fax: (613) 446-4556

## Pack List

Number: 62347

Date: 30-Apr-13

### To

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7  
Canada

### Ship To

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7  
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description	Rev:	
1 lot	Part: ASST  12 PCS D2055 BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2  12 PCS 645.3012 8 PCS 646.9710 7 PCS 647.1610 2 PCS 647.9312 10 PCS 647.9610 9 PCS 647.9612 7 PCS 647.9613 8 PCS 647.9313 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 Job: 20130248	PO: 19493 Line:	
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			
ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY			
DATE: <u>30/4/13</u>			
CERTIFIED SIGNATURE: <u>[Signature]</u>			
RECEIVER SIGNATURE: <u>[Signature]</u>			